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An up-to-date, mainstream industrial electronics text often used for the last course in two-year electrical engineering technology and electro-mechanical technology programs. Focuses on current technology (digital controls, use of microprocessors) while including analog concepts. Balances industrial electronics and non-calculus controls topics. Covers all major topics: solid state controls, electric motors, sensors, and programmable controllers. Includes physics concepts and coverage of fuzzy logic. How to Use the Allen-Bradley 5, the most commonly used PLC, has been included as a tutorial appendix. Both Customary and SI units are used in examples.

Group Technology and Cellular Manufacturing (GT/CM) have been widely-researched areas in the past 15 years and much progress has been made in all branches of GT/CM. Resulting from this research activity has been a proliferation of techniques for part-machine grouping, engineering data bases, expert system-based design methods for identifying part families,

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new analytical and simulation tools for evaluating performance of cells, new types of cell incorporating robotics and flexible automation, team-based approaches for organizing the work force and much more; however, the field lacks a careful compilation of this research and its outcomes. The editors of this book have commissioned leading researchers and implementers to prepare specific treatments of topics for their special areas of expertise in this broad-based philosophy of manufacturing. The editors have sought to be global both in coverage of topic matters and contributors. Group Technology and Cellular Manufacturing addresses the needs and interests of three groups of individuals in the manufacturing field: academic researchers, industry practitioners, and students. (1) The book provides an up-to-date perspective, incorporating the advances made in GT/CM during the past 15 years. As a natural extension to this research, it synthesizes the latest industry practices and outcomes to guide research to greater real-world relevance. (2) The book makes clear the foundations of GT/CM from the core elements of new developments which are aimed at reducing developmental and manufacturing lead times, costs, and at improving business quality and performance. (3) Finally, the book can be used as a textbook for graduate students in engineering and management for studying the field of Group Technology and Cellular Manufacturing.

Mikell Groover, author of the leading text in manufacturing processes, has developed Introduction to Manufacturing Processes as a more navigable and student-friendly text paired with a strong suite of additional tools and resources online to help instructors drive positive student outcomes. Focusing mainly on processes, tailoring down the typical

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coverage of both materials and systems. The emphasis on manufacturing science and mathematical modeling of processes is an important attribute of the new book. Real world/design case studies are also integrated with fundamentals - process videos provide students with a chance to experience being 'on the floor' in a manufacturing facility, followed by case studies that provide individual students or groups of students to dig into larger/more design-oriented problems.

Composite materials offer an appealing combination of low weight and high strength that is especially sought after in high-performance applications. The use of composite materials has and is continuing to increase, and the use of the material has been shown to provide substantial weight savings in for example aircraft design. With an increased use of composite materials follows an increased demand for cost-efficient manufacturing methods. Composite products are in many cases manufactured either by manual operations or by the use of complex automated solutions associated with high investment costs. The objective for this research is to explore an approach to develop automated composite manufacturing based on commercially available off-the-shelf solutions as an alternative to the existing automated solutions for composite manufacturing. The research, which was carried out in collaboration with industrial partners within the aerospace sector, is based on a demonstrator-centered research approach. Three conceptual demonstrators, focusing on three different manufacturing methods and a number of physical demonstrators, are used to show that off-the-shelf solutions can be used for automated manufacturing of composite products. Two aspects that affect if it is possible to use off-the-shelf solutions for automated composite

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manufacturing are the rigorous quality standards used by the aerospace industry and the great variety in product properties and material properties that is associated with composite manufacturing. The advantages in using off-the-shelf solutions has shown to be that the solutions generally are associated with low investments and that published information about the solutions, and the solutions themselves, is generally available for evaluation and testing. When working with the demonstrators it has been shown to be useful to break down a manufacturing system into basic tasks and consider off-the-shelf solutions for each particular task. This approach facilitates the search for a suitable off-the-shelf solution to solve a particular task. However, each of the separate tasks can affect other areas of the manufacturing system, and an overall systems perspective is required to find solutions that are compatible with the entire manufacturing system.

This handbook incorporates new developments in automation. It also presents a widespread and well-structured conglomeration of new emerging application areas, such as medical systems and health, transportation, security and maintenance, service, construction and retail as well as production or logistics. The handbook is not only an ideal resource for automation experts but also for people new to this expanding field.

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